

## PRODUCT DESCRIPTION

YOUSU Conductive PLA 3D FILAMENT, a thermoplastic derived from reproducible resources, which is specially designed by Yousu 3D Technology Co., Ltd, limited for 3D FDM printer. As a specific product used in 3D printing, our product shows excellent mechanical and physical properties after printed as a part.

Properties	ASTM	Unites	Test Condition	Typical Value
<b>Physical Properties</b>				
Density	D792	g/cm <sup>3</sup>	23℃	1.18~1.23
Melt Flow Rate	D1238	g/10min	200℃, 2.16Kg	5.2~6.6
<b>Mechanical Properties</b>				
Tensile Strength (X-Y)	D638	MPa	50mm/min	22.9~27.4
Tensile Strength (Z)	D638	MPa	50mm/min	4.9~17.8
Tensile Modulus (X-Y)	D638	MPa	50mm/min	735~920
Elongation (X-Y)	D638	%	50mm/min	5.2~6.8
Flexural Strength (X-Y)	D790	MPa	2mm/min	36.7~46.7
Flexural Modulus (X-Y)	D790	MPa	2mm/min	3127~3277
Impact Strength, IZOD notched (X-Y)	D256	KJ/m <sup>2</sup>	4mm, 23℃	5.1~5.3
<b>Thermal Properties</b>				
Heat Distortion Temp.	D648	℃	0.45MPa	50~53

## Applications

YOUSU Conductive PLA 3D FILAMENT is specially designed for 3D printing.

## Processing Information

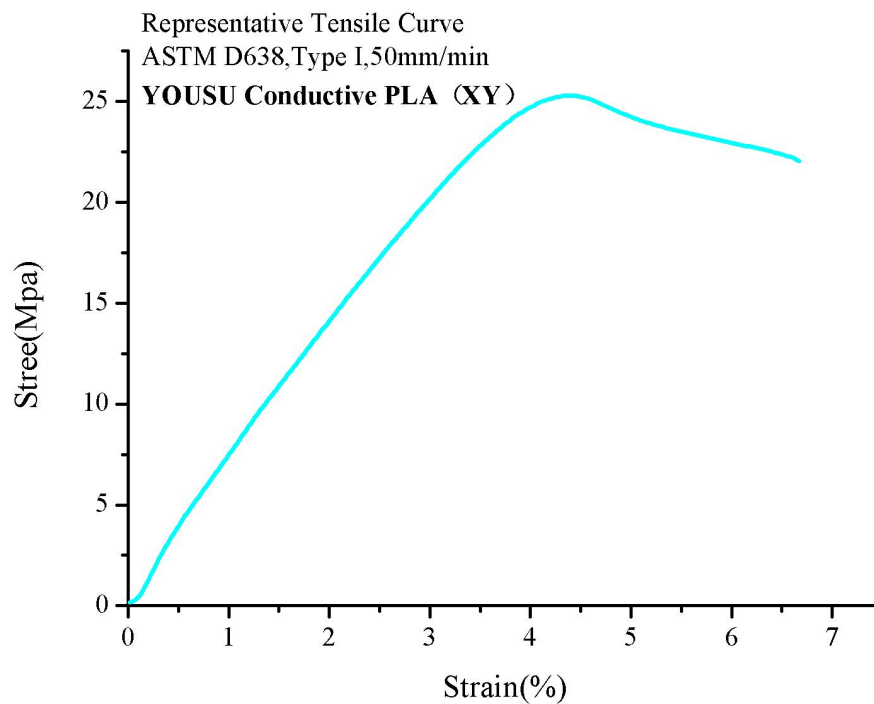
YOUSU Conductive PLA 3D FILAMENT, is applied to most of the FDM 3D printer on the market. Our product has two kinds of diameters: 1.75mm and 2.85mm and show excellent stability and mobility in the molten state. Parts printed with our products have well thermal and mechanical properties. Before printing some parameters should be noticed.

All information provided and recommendations made herein are intended to assist customers in determining whether our products are suitable for their applications. We request that customers inspect and test our products before use in order to make their own final decision regarding suitability. We do not guarantee results, freedom from patent infringement, or suitability of resultant products for any suggested application with respect to the use of any formula or material described herein.

Basic Parameters	
Product Code	YS-Conductive PLA
Material	Conductive PLA
Diameter	1.75 mm
Printing Temp	200℃-240℃
Print Bed Temp	40℃~60℃
Cooling fan	100%
Printing speed	40mm/s~250mm/s (or higher speed)

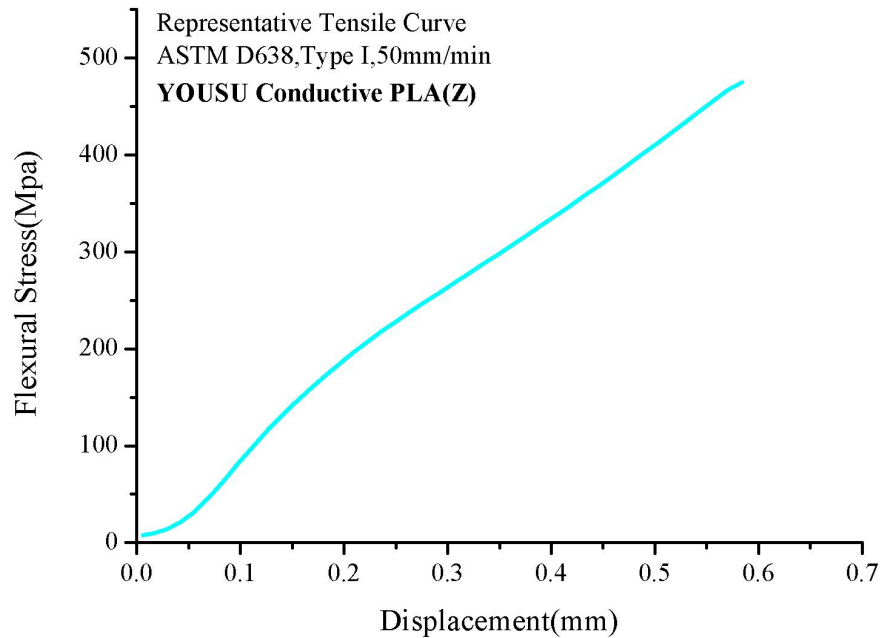
## MECHANICAL PROPERTIES

Representative Tensile(X-Y) Curve

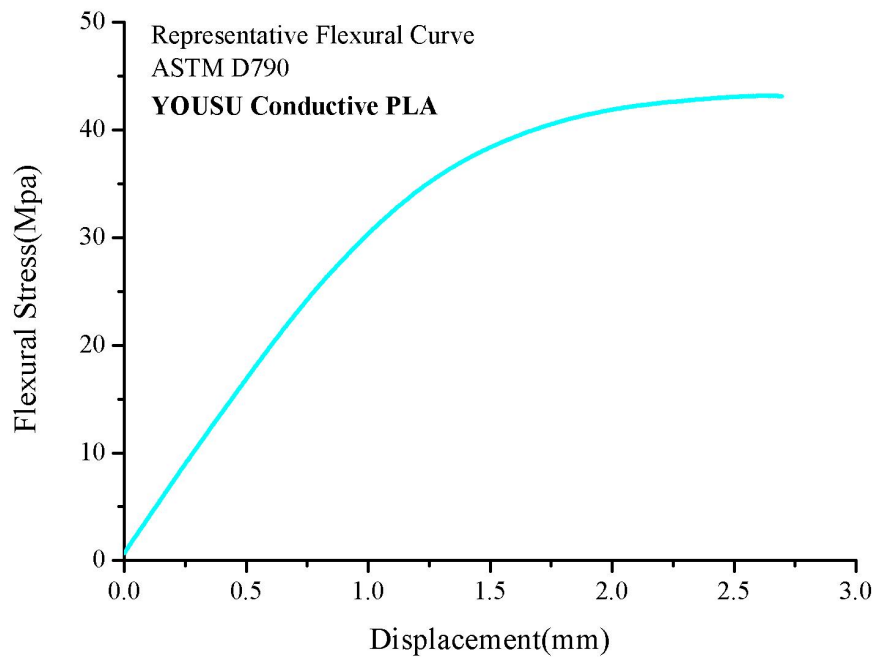


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### Representative Tensile(Z) Curve



### Representative Flexural Curve



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